

000/22



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-015

Job Sheet 170131



Part No: D412-698-015

Job Qty: 4 ea

Part Name: Door Support - V Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/29/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev:C Removed Manufacturing 06-01-25 JLM IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	4 Ea		1/29/18	0.00	0.00	Start Up Stores/Pkg-2			SD JAN 26 2018
110	Packaging	4 pcs		1/29/18	0.00	0.00	Packaging1-4			SJ JAN 26 2018
120	QC	4 pcs		1/29/18	0.00	0.00	QC4			SMB
125	DC	4 pcs		1/29/18	0.00	0.00	DC			
130	Packaging	4 pcs		1/29/18	0.00	0.00	Packaging3-2			SMB
140	QC21-FG	4 Ea		1/29/18	0.00	0.00	QC21			JAN 29 2018

Part Op
Descriptions: 125 - Photocopy bluefile and create labels per PPP D412-698-015 CHG001

DART
AEROSPACE
S035868

Dart Aerospace Ltd.

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Door Support – V Block

PART NO: D412 – 698 – 015

Original Serial #: S035868

Revision:

Operation: Start up Operation 01/26/18

Change No: CHG001

Job No: 170131

1/26/2018

[Dart Hawkesbury] Job Sheet - Quirion, Sonia

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3200-1	Door Post Block	8 Ea (2 ea)	90-Start up Operation	
D3200-3	Door Wedge	8 Ea (2 ea)	90-Start up Operation	
D3201-1	Doubler	8 Ea (2 ea)	90-Start up Operation	
D3201-3	Angle	4 Ea (1 ea)	90-Start up Operation	
D3201-4	Angle	4 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	48 Ea (12 ea)	90-Start up Operation	
MS24693-S277	Screw	48 Ea (12 ea)	90-Start up Operation	
NAS1149D0332J	Washer	48 Ea (12 ea)	90-Start up Operation	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3200-1	8	14	0
	D3200-3	8	35	0
	D3201-1	8	13	0
	D3201-3	4	13	0
	D3201-4	4	14	0
	MS21042L3	48	2,583	0
	MS24693-S277	48	58	0
	NAS1149D0332J	48	4,498	0

Part Specifications				
Specifications could not be found.				

Plex 1/26/18 10:17 AM dart.quirion.sonia



Dart Aerospace Ltd.
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Master Unit 000122

Tel (613) 632-5200

Containers on Master Unit 000122				
Serial No	Part No	Customer Part No	Status	Quantity
S035865	D3200-1		Allocated	8
S035862	D3200-3	D3200-3	Allocated	5
S035854	D3201-1		Allocated	8
F158432	D3201-3		Allocated	1
S035851	D3201-3		Allocated	1
S035852	D3201-3		Allocated	2
S035850	D3201-4		Allocated	4
S035848	MS21042L3	MS21042L3	Allocated	48
FM136851	MS24693-S277		Allocated	1
FM137178	MS24693-S277		Allocated	1
S035847	MS24693-S277		Allocated	40
S035844	NAS1149D0332J	NAS1149D0332J	Allocated	48